

**IN THE SPECIFICATION:**

Please add the following new paragraph on page 4 of the specification following the last paragraph ending on line 26:

--The flexible mold illustrated in Fig. 4 shows that the flexible tray has a bottom wall, a side wall extending upwardly from the bottom wall and the edge 3 projects outwardly from the side wall. The side wall has an inner face, an outer face and a section between the inner and outer faces. The inner face and outer face of the side wall are substantially rectilinear, so that the side wall has a substantially constant thickness. That is, along the above-referenced extension of the side wall between the bottom wall and the outwardly projecting edge 3, the section the side wall is substantially rectilinear. Further, the side wall and the bottom wall of the tray define a truncated cone tray. The tray thus has a conical section between the outwardly projecting edge and the bottom wall. And, the seat and the stiffening frame have a rectangular cross-section.--